

# **KETJENFLEX® 2**

Internal Plasticizer AXC.67.01

## **General Information**

KETJENFLEX® 2 is a toluene sulfonamide based reactive plasticizer used in Melamine moulding compounds and a brightener in metal plating formulas.

## **Description and Application**

KETJENFLEX® 2 is a basic starting material in the preparation of melamine formaldehyde moulding compounds. Reacted into the resin backbone KETJENFLEX® 2 imparts long term impact resistance and toughness.

KETJENFLEX® 2 can also be used in other thermoset resins like epoxy and polyurethane based polymers resins.

Applications that use KETJENFLEX® 2 are:

- Internal plasticizer in melamine moulding compounds
- Internal plasticizer in thermosetting resins
- Plasticizer in thermoplastics
- Brightener in metal plating formulations

## **Specifications**

Active content:  $\geq 99.5\%$ Water content:  $\leq 0.5\%$ Crystallisation point:  $\geq 153.0^{\circ}$ C
Colour \*):  $\leq 100 \text{ Pt/Co}$ p-toluenesulfonamide:  $\leq 1.0\%$ 

**Physical Properties** 

Appearance: white crystalline powder
Flash point (dosed cup): 178°C
Solubility in water: 1.6 g/l (25°C)

**Toxicological information** 

Acute toxicity (oral): LD50 rat > 2920 mg/kg
Genotoxicity (Amestest): not mutagenic
Biodegradation: slowly biodegradable

KETJENFLEX® 2 is approved by the U.S. Food and Drug Administration (FDA) according to CFR 21, sections:

• 175.105

### **Packaging**

• 25 kg in 3 ply paper bags, 35 on a pallet

#### Storage

Store in a cool dry place.

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<sup>\*) 33 %</sup> solution in acetone