

# **KETJENFLEX® MH**

Plasticizing Resin AXC.05.04

## **General Information**

KETJENFLEX® MH is a toluene sulfonamide based plasticizing co-resin used in Nail lacquers, Coatings, Adhesives and Inks.

# **Description and Application**

KETJENFLEX® MH is the most widespread plasticizing resin for nitrocellulose based nail lacquers.

KETJENFLEX® MH imparts improved adhesion and wear properties and generally provides the lacquer system with a shiny glossy appearance.

KETJENFLEX® MH can also be used as plasticizing resin in solvent borne coating and ink formulations. Here KETJENFLEX® MH acts as non-migratory plasticizing co-resin improving adhesion and gloss of the system.

### Applications:

- Nail lacquers
- Nitrocellulose coatings
- Cellulose acetate formulations
- Polyamid based systems
- Epoxy based coatings and adhesives
- Printing inks

Feature	Property
Sulfonamide	<ul> <li>Improved anchoring</li> </ul>
backbone	<ul> <li>Improved pigment</li> </ul>
	wetting
Resin functionality	<ul> <li>Non-migratory</li> </ul>
	<ul> <li>Good compatibility</li> </ul>
Phenyl moiety	<ul> <li>Excellent adhesion</li> </ul>
	<ul> <li>Improved corrosion</li> </ul>
	resistance

#### **Specifications**

Active matter (calcul.):	≥ 99.5%
Water content:	≤ 0.5%
Softening point:	55-65°C
Acid value:	$\leq 0.6 \text{ mg KOH/g}$
Colour *):	≤ 40 Pt/Co
Turbidity *):	<i>.</i> ≤ 20 FTU
Free formaldehyde:	< 0.1%

<sup>\*) 25%</sup> in butyl acetate

# **Physical Properties**

Appearance:	hard, transparent resin
Density:	1350 kg/m <sup>3</sup>
Flash point (opencup):	171°C
Boiling point:	decomposes
Solubility in water:	practically insoluble

# **Toxicological information**

Acute toxicity (oral):	LD50 rat ≥ 5000 mg/kg
Dermal toxicity:	LD50 rat ≥ 7900 mg/kg
Acute toxicity (fish, 96h)	
(Oncorhynchus mykiss)	LC50 ≥ 120 mg/l
(Lepomis macrochirus)	LC50 ≥ 130 mg/l
Genotoxicity:	not mutagenic
Biodegradation:	not readily biodegradable

KETJENFLEX® MH is approved by the U.S. Food and Drug Administration (FDA) according to CFR 21, section:

- 175.105, 175.300, 175.320, 175.390
- 176.170, 176.180
- 177.1040, limitation: 0.15%177.1200, limitation: 0.6 %
- 177.1400

#### **Packaging**

• 10 kg carton board boxes, 100 on a pallet

# Storage

Keep packaging well closed. Store in a cool dry place. Elevated temperatures cause the particles to melt together. This has no consequences for the chemical suitability of the product in the final application.

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